

Hipot Tester with Insulation Resistance Test

# **Global Standard of The Hipot / Insulation**

# **Resistance Testers**





### **TOS8870A**

### Applying to various safety standards

# Capable to perform the continuous Withstanding Insulation Resistance Testing.

TOS8870A is a combination of a Hipot tester and an insulation resistance tester, and it is capable of performing Hipot Test and Insulation Resistance Test in one continuous process.

(Choice of setting arrangement: AUTO ACW $\rightarrow$ IR, AUTO IR $\rightarrow$ ACW, MANU.ACW, MANU.IR.)

The Tester can provide a maximum output of 5kV and an output capacity of 500VA (AC), and can be used for hipot test for the electrical equipment and components in compliance with major electrical standards and ordinances. As for the insulation resistance tester, the tester has two ranges of  $500V/1000M\Omega$  and  $1000V/2000M\Omega$ .

 Capable of performing hipot test and insulation resistance test in one continuous process.

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- Hipot Tester : Maximum Output AC 5kV/ 100mA and Output Capacity 500VA
- Insulation resistance in 2 ranges: 500V/1000MΩ and 1000V/2000MΩ
- Output characteristics complied with JIS C 1302-1994 for Insulation/Resistance testing
- Voltmeter : JIS class 1, Accuracy : ±1.5% f.s
- GO-NOGO judgment with a window comparator type
- Remote control function
- PASS, FAIL contact signal output
- Equipped with Digital Timer : 0.2sec to 99.9sec/1sec to 999sec
- Downsized approximately 30% in volume (compared to the existing type)

# **TOS8870A**

#### Hipot Tester with Insulation Resistance Test

#### Hipot test mode

Test Voltage	Output AC Voltage	0 V to 2.5 kV/0 V to 5 kV (two ranges)			
e.	Output Rating	500 VA (5 kV, 100 mA with 100 V line voltage) *1			
	Waveform	AC line waveform			
	Voltage regulation	Better than 20% (for maximum rated load to no load, with 100 V line voltage)			
	Switching	With zero-start type switch			
Output Voltmeter	Scales	2.5 kV f.s / 5 kV f.s, two ranges linear scales			
-	Class of meter	JIS Class 1			
	Accuracy	5 °C to 15 °C : ±3 % f.s 15 °C to 35 °C : ±1.5 % f.s (with a sine wave ) *2			
	Indication	Mean-value response, effective-value scale graduation			
Judgment of	Judgment	Window comparator system			
Test Result		FAIL judgment when leakage current larger than high limit reference value is detected.			
PASS-FAIL		FAIL judgment also when leakage current smaller than low limit reference value is detected.			
judgment.		When FAIL judgment is made, output is cutoff and FAIL alarm is generated.			
Output cutoff		If no FAIL judgment is made after preset period has elapsed, PASS signal is generated.			
by leakage	High limit	0.5/1/2/4/8/10/100 mA (7 values)			
current detection	reference value	By combinations of above values, a range of 0.5 mA to 25.5 mA can be covered in 0.5 mA steps.			
	Low limit reference value	0 to one-half of high limit reference values (continuously variable)			
	Accuracy of	$\pm 5$ % of high limit			
	judgment *3	±20 % of low limit reference value (one-half of high limit reference values at maximum counterclockwise). (Other are non-calibrated.)			
	Judging method	Absolute value of leakage current is integrated and compared with preset limit reference value			
	Calibration	Calibrated with rms value of sine wave, using a pure resistance load.			
	No-load output voltage	2.5 kV range Approx. 450 V when set at 100 mA			
	need for detection *4	5 kV range Approx. 550 V when set at 100 mA			
Test time		Timer :0.2 s to 99.9 s (× 0.1 range) ±50 ms			
		1 s to 999 s (× 1 range) ±0.5 s			
Others		Terminals for monitoring of leakage current			

\*1. The heat radiation of the output section of the tester is designed to be 1/2 of the rated output, taking the size, weight, cost, etc., into consideration. Therefore, use it within the limitations shown in Table 1. If it is used in excess of these limitations, the temperature of the output section rises excessively and the internal protection circuit may be activated. In this case, cancel the test for a while and wait until the normal temperature is restored.

\*2. Crest factor of 1.35 to 1.41, distortion of 3% or less

\*3. The current which flows due to stray capacitances of the output circuit and leadwires causes an error. The overall accuracy of judgement is the above-mentioned accuracy of judgement plus a factor caused by this current. Typical values of this type of currents are shown in the Table 2. Note that, when a test is made with a high voltage and high sensitivity, the current which flows through the stray capacitances may become larger than the preset low limit reference value and low limit judgement may become unavailable.

\*4. When making an FAIL judgement test with the output terminals shorted, a certain level of no-load output voltage is needed due to the internal resistance of the output circuit. The voltages shown here are this type of output voltages.

[Table 1.]				[Table 2.]					
Ambient temperature	Test current I	Pause time	Maximum test time	Output voltage	1 kV	2 kV	3 kV	4 kV	5 kV
t ≤ 40 °C	25.5 < l vz 100	Test time or longer	30 minutes or less	Test alone (without leadwires)	4 µA	8 µA	12 µA	16 µA	20 µA
	l < 25.5	Not required	Continuous test possible	When 350mm long leadwires are hung in air	6 µA	12 µA	18 µA	24 µA	30 µA
				When the accessory leadwire (TL01-TOS) are used	20 µA	40 µA	60 µA	80 µA	100 µA

#### **Test Voltage Waveform**

When an AC output voltage is applied to a capacitive load, it is possible that the voltage becomes higher than when in the no-load state due to the capacitance of the load. Moreover, when the capacitance of the load is voltage dependent (typical examples are ceramic capacitors), the voltage waveform may be distorted. When the test voltage is 1.5kV, however, effects caused by a capacitance of 1000pF or less are negligible.

#### **Insulation resistance Tester**

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Measuring Voltage		500 V or 1000 V DC, negative polarity (two ranges)		
Measuring terminal voltage		0% to + 5% of rated measuring voltage (At rated measuring current or less)		
Output current	Rated measuring current	1.0 mA		
	Short circuit current	12 mA or less		
Effective Measuring	500 V range	1 MΩ to 1000 MΩ		
Ranges	1000 V range	2 MΩ to 2000 MΩ		
Values center of	500 V range	20 ΜΩ		
scale 1000 V range		50 ΜΩ		
Accuracy		1st effective measuring range : ±5 % of the indicated value *1		
		2nd effective measuring range : ±10 % of the indicated value *1		
Judgment of	Judgment	Window comparator system (mutually independent settings of high limit and low limit)		
Test Result		FAIL judgment when measured resistance is smaller than low limit reference value.		
PASS-FAIL		FAIL judgment when measured resistance is larger than high limit reference value.		
judgment		When FAIL judgment is made, output is cutoff and FAIL alarm is generated.		
		If no FAIL judgment is made after preset period has elapsed, PASS signal is generated.		
	Limit reference value setting range	Low and high limit reference values can be set at any points within the effective measuring range of the Tester.		
	Accuracy of judgment	1st effective measuring range : ±10 % of set value *1 2nd effective measuring range : ±15 % of set value *1		
	Waiting-time for judgment	Approx. 0.3 s		
Test time		Timer :0.5 s to 99.9 s (× 0.1 range) ±50 ms		
		1 s to 999 s (× 1 range) ± 0.5 s		

\*1. At 25 °C ± 10 °C

The 1st effective measuring range is from 1/1000 to 1/2 of the maximum effective scale value. The 2nd effective measuring range is from the above to the maximum effective scale value.

# **TOS8870A**

## Hipot Tester with Insulation Resistance Test

#### **Common Specifications**

Types of test	1.AUTO ACW→IR	Hipot test first and insulation resistance test next					
	2.AUTO IR→ACW	Insulation resistance test first and hipot test next					
	3.MANUAL ACW	Hipot test alone					
	4.MANUAL IR	Insulation resistance test alone					
Remote Control	Test / Reset control	Low active control					
		Input conditions *1					
		High level input voltage	11 V to 15 V				
		Low level input voltage	0 V to 4 V				
		Low level sweep out current	5 mA or less				
		Input pulse width	20 ms minimum				
	Interlock	Protection is effected when INTERLOCK termin	al is made open (test i	s disabled).			
Output signals *2	Signal Name	Conditions for Signal Generation		Type of Signals			
	TEST ON signal	Delivered during entire test-on period.		Make-contact signal and lamp			
	PASS signal	Delivered when PASS judgment is made, for a	oproximately 50 ms.	Make-contact signal, lamp and buzzer			
	ACW/FAIL alarm	Delivered continuously when FAIL judgment	of hipot test is made.	Make-contact signal, lamp and buzzer			
	IR/FAIL alarm	Delivered continuously when FAIL judgment of insulation	resistance test is made.	Make-contact signal, lamp and buzzer			
	READY signal	Delivered when in the READY state.	Make-contact signal				
Special Test Mode	1.DOUBLE ACTION	Test starts only when the START switch is press	ed within approximate	ly 0.5 s after pressing the STOP switch			
Selectable with	2.PASS HOLD	The PASS state is held.	eu within approximate				
DIP switches at	3.MOMENTARY	Test is executed only during the period the STAR	RT switch is kept press	ed.			
rear of Tester	4.FAIL ALARM	FAIL alarm and PROTECTION state cannot be					
Ambient Temperatu	re and Humidity	Warranty $5 ^{\circ}$ C to $35^{\circ}$ C / 20 %rh to 80 %rh					
		Operable range 0 °C to 40 °C / 20 %rh to 8	30 %rh				
		Storage range -20 °C to 70 °C / 80 %rh o	r less				
EMC *3	Conforms to the requir	ements of the following directive and standard. EMC Directive 89/336/EEC, EN61326, EN61000-3-2, EN61000-3			3		
	Under following condi	tions	1. Used HV test leadwire TL01-TOS. 2. No discharge in testing.				
Safety *3,4	Conforms to the requir	ements of the following directive and standard.	Low Voltage Direc	ctive 73/23/EEC, EN61010-1 (Class I, Pollution degree	ee 2)		
Power Requirements	Line voltage	100 VAC ± 10 %, 50/60 Hz *5					
	Power consumption	When no load (RESET state): 15 VA or less *6 When with rated load : Approx. 600 VA					
	Insulation resistance	30 MΩ or more, 500 VDC					
	Hipot	1390 VAC, 2 seconds [between the AC LINE and chassis]					
Dimensions (maxim	um)	430 (435) W x 132 (155) H x 370 (440) Dmm					
Weight		Approx. 23 kg					
Standard accessories	\$	TL01-TOS High Voltage Test Leadwires, approx. 1.5 m long. 1					
		AC Power cable 1					
		Operation Manual 1					
Options		RC01-TOS Remote Control Box					
		RC02-TOS Remote Control Box					
		HP01A-TOS High Voltage Test Probe, approx. 1.5 m long					
		HP02A-TOS High Voltage Test Probe, approx. 3 m long					
		TL02-TOS High Voltage Test Readwires, approx. 3 m long					
		KRB150-TOS Rackmount Bracket (for JIS)					
		KRB3-TOS Rackmount Bracket (for EIA)					

\*1. The input terminal is pulled up to +15V supply voltage by resistor. Opening of the input terminal is equivalent to a high level input.

\*2. The rating of the signal contacts is 125VAC, 1A, or 30VDC, 1A.

Loudness of the buzzer is adjustable with a knob in common for the PASS signal and FAIL alarm.

\*3 Only on models that have CE marking on the panel. Not applicable to custom order models.

\*4 This instrument is a Class I equipment. Be sure to ground the protective conductor terminal of the instrument. The safety of the instrument is not guaranteed unless the instrument is grounded properly.

\*5. Can be factory-modified to nominal 110V, 120V, 220V, 230V and 240V.

\*6. Power consumption of the instrument modified to operate on an AC line voltage other than 100V is as follows.

110V / 120V: 25VA or less

220V / 230v / 240V: 45VA or less

### External dimensional diagrams

